PERFORMANCE
"When Quality and Performance Count"
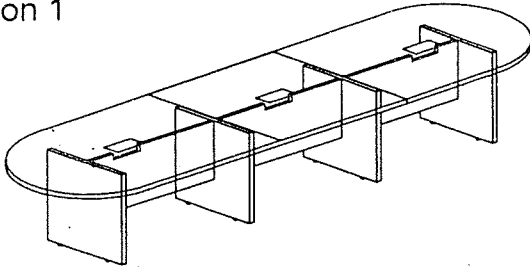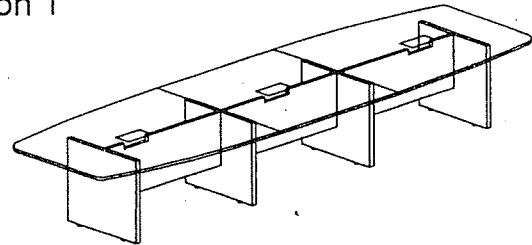
Thank you for purchasing the Performance Race Track / Boat Shape Conference Table.
Please follow these instructions for easy assembly.

Option 1 See Page 3	**Option 1** See Page 3
Option 2 See Page 4	**Option 2** See Page 4
Option 3 See Page 5	**Option 3** See Page 5
Option 4 See Page 5	
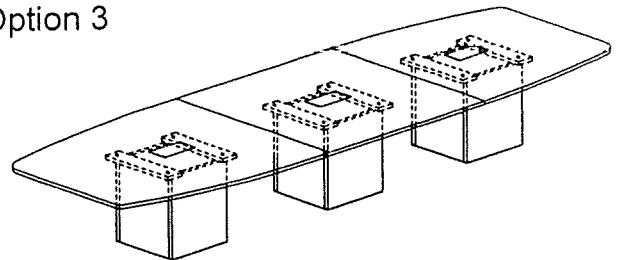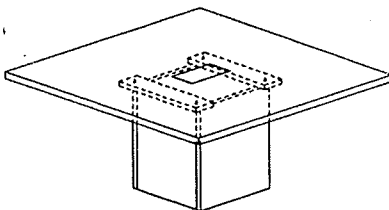
IMPORTANT NOTE :

- Place all wooden parts on a clean and smooth surface such as a rug or carpet to avoid the parts from being scratched.
- Check to be sure that you have all parts and hardware.
- Remove all wrapping materials, including staples & packing straps before you start to assemble.
- Do not tighten all screws/bolts until all completely assembled.
- Keep all hardware parts out of reach of children.

Thank you for purchasing the Performance Race Track / Boat Shape Conference Table.
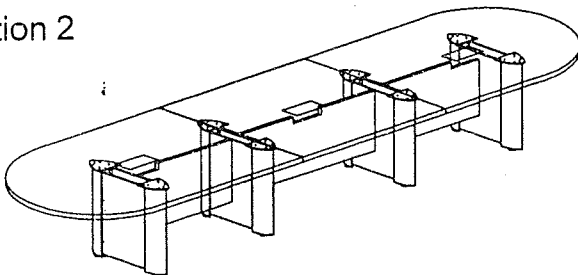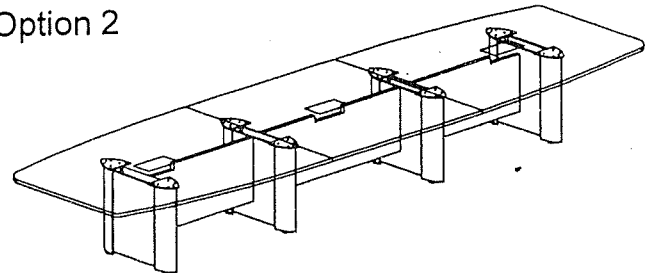Please follow these instructions for easy assembly.

Option 1

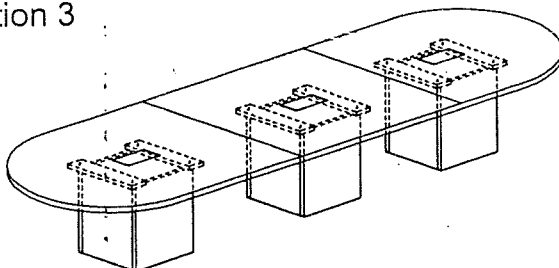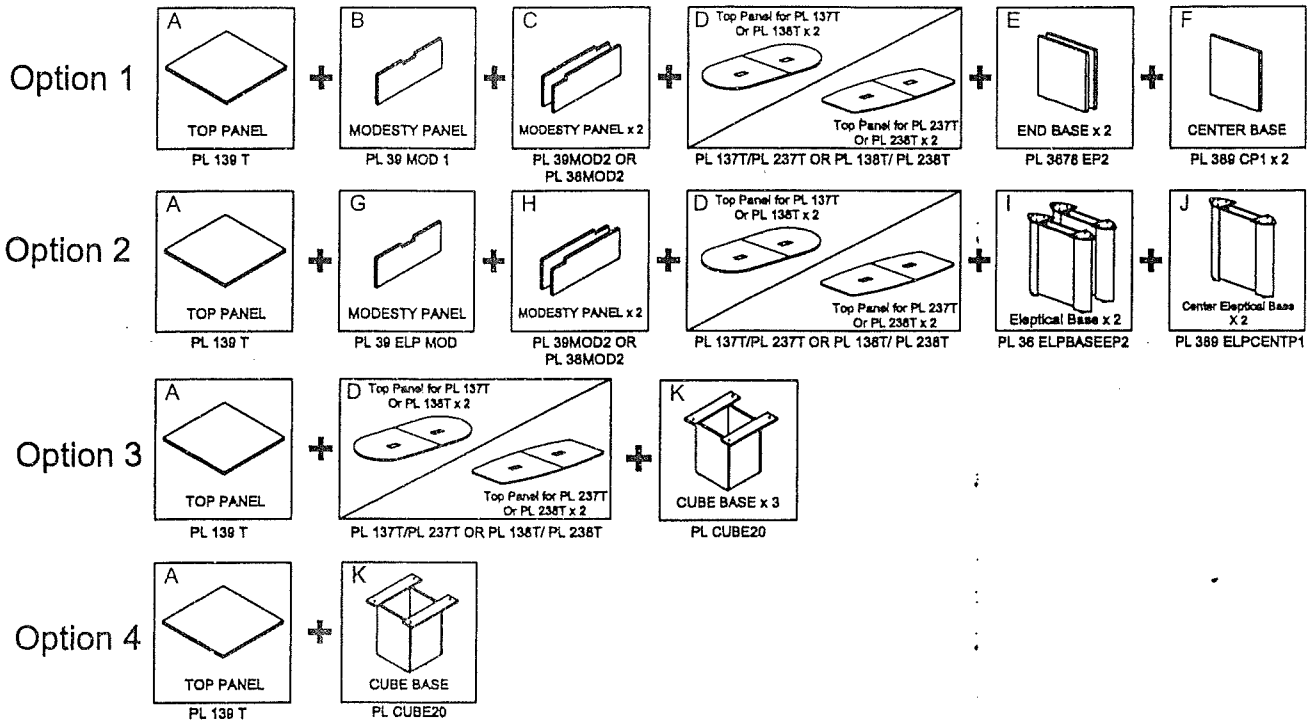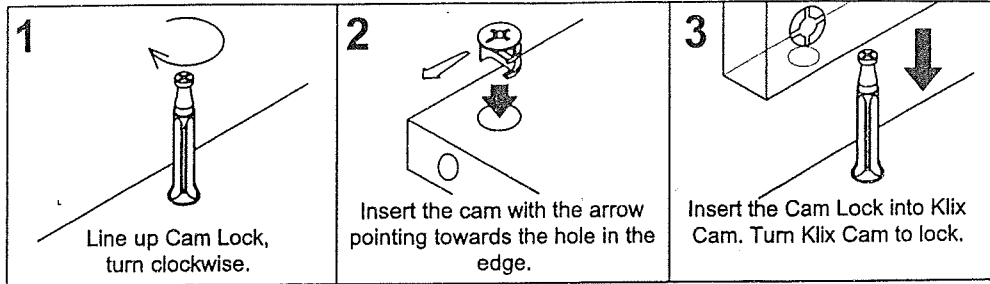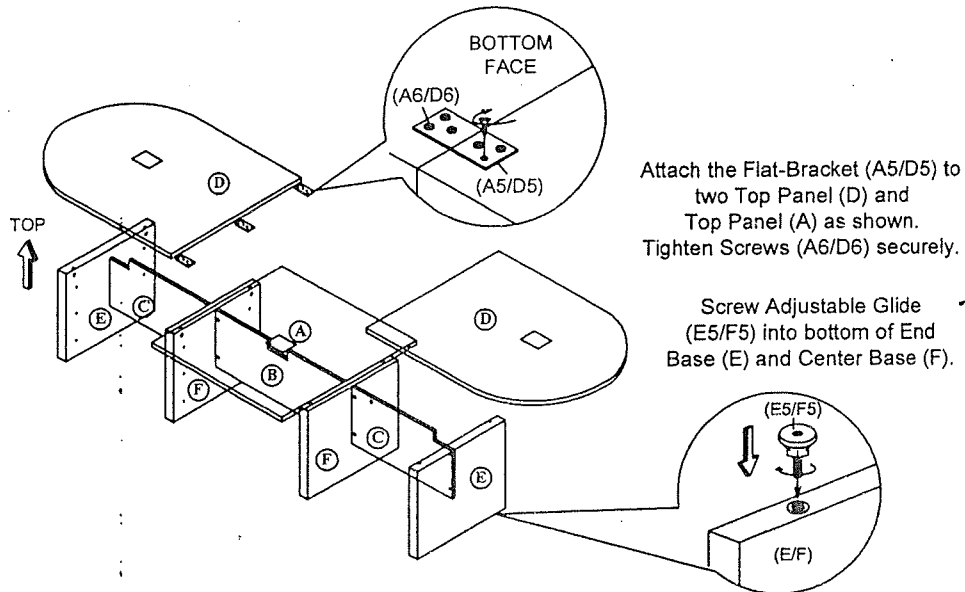| A	B	C	D	E	F
TOP PANEL	MODESTY PANEL	MODESTY PANEL x 2	Top Panel for PL 137T Or PL 138T x 2 / Top Panel for PL 237T Or PL 238T x 2	END BASE x 2	CENTER BASE
PL 139 T	PL 39 MOD 1	PL 39MOD2 OR PL 38MOD2	PL 137T/PL 237T OR PL 138T/ PL 238T	PL 3678 EP2	PL 389 CP1 x 2

Option 2

A	G	H	D	I	J
TOP PANEL	MODESTY PANEL	MODESTY PANEL x 2	Top Panel for PL 137T Or PL 138T x 2 / Top Panel for PL 237T Or PL 238T x 2	Eleptical Base x 2	Center Eleptical Base X 2
PL 139 T	PL 39 ELP MOD	PL 39MOD2 OR PL 38MOD2	PL 137T/PL 237T OR PL 138T/ PL 238T	PL 36 ELPBASEEP2	PL 389 ELPCENTP1

Option 3

A	D	K
TOP PANEL	Top Panel for PL 137T Or PL 138T x 2 / Top Panel for PL 237T Or PL 238T x 2	CUBE BASE x 3
PL 139 T	PL 137T/PL 237T OR PL 138T/ PL 238T	PL CUBE20

Option 4

A	K
TOP PANEL	CUBE BASE
PL 139 T	PL CUBE20

HARDWARE PACK PL 139 T

A4	A5	A6
6 Hole L-Bracket 5 Pcs	Flat Bracket 6 Pcs	Screw #6 x ⅝" 66 Pcs

HARDWARE PACK PL 137 T/PL 237 T

D1	D2	D3	D4	D5	D6	D7	D8
KD Fitting 2 Pcs	Klix Cam 4 Pcs	Housing Cap (Long) 4 Pcs	6 Hole L-Bracket 6 Pcs	Flat Bracket 2 Pcs	Screw #6 x ⅝" 48 Pcs	Fitting-GL Screw 2 Pcs	Wrench 1 Pc

HARDWARE PACK PL 3678 EP2

E1	E2	E3	E4	E5	E6	E7	E8
Cam Lock 10 Pcs	Klix Cam 10 Pcs	Housing Cap (Long) 6 Pcs	Housing Cap (Short) 4 Pcs	Adjustable Glide 4 Pcs	6 Hole L-Bracket 4 Pcs	Screw #6 x ⅝" 24 Pcs	M4 x 65 Allen-Key 1 Pc

HARDWARE PACK PL 389 CP1 x 2

F1	F2	F3	F4	F5	F6	F7	F8
Cam Lock 6 Pcs	Klix Cam 6 Pcs	Housing Cap (Long) 4 Pcs	Housing Cap (Short) 2 Pcs	Adjustable Glide 2 Pcs	6 Hole L-Bracket 4 Pcs	Screw #6 x ⅝" 24 Pcs	M4 x 65 Allen-Key 1 Pc

HARDWARE PACK PL 36 ELPBASEEP2

I1	I2	I3	I4	I5	I6	I7	I8
Cam Lock 6 Pcs	Klix Cam 6 Pcs	Housing Cap (Long) 6 Pcs	Adjustable Glide 4 Pcs	6 Hole L-Bracket 4 Pcs	Screw #6 x ⅝" 24 Pcs	M4 x 65 Allen-Key 1 Pc	CSK Scew M3.5 x 20MM 16 Pcs

HARDWARE PACK PL 3678 EP2

J1	J2	J3	J4	J5	J6	J7	J8
Cam Lock 10 Pcs	Klix Cam 10 Pcs	Housing Cap (Long) 6 Pcs	Housing Cap (Short) 4 Pcs	Adjustable Glide 4 Pcs	6 Hole L-Bracket 4 Pcs	Screw #6 x ⅝" 24 Pcs	M4 x 65 Allen-Key 1 Pc

HARDWARE PACK PL CUBE20

K1	K2	K3	K4	K5	K6
Cam Lock 16 Pcs	Klix Cam 16 Pcs	Housing Cap (Long) 16 Pcs	JCBC Screw M6 x 40mm = 4pcs Washer = 4pcs	Adjustable Glide 6 Pcs	M4 x 65 Allen-Key 1 Pc

PERFORMANCE
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KLIX CAM INSTRUCTIONS

1 Line up Cam Lock, turn clockwise.

2 Insert the cam with the arrow pointing towards the hole in the edge.

3 Insert the Cam Lock into Klix Cam. Turn Klix Cam to lock.

Option 1

BOTTOM FACE
(A6/D6)
(A5/D5)

TOP

Attach the Flat-Bracket (A5/D5) to two Top Panel (D) and Top Panel (A) as shown. Tighten Screws (A6/D6) securely.

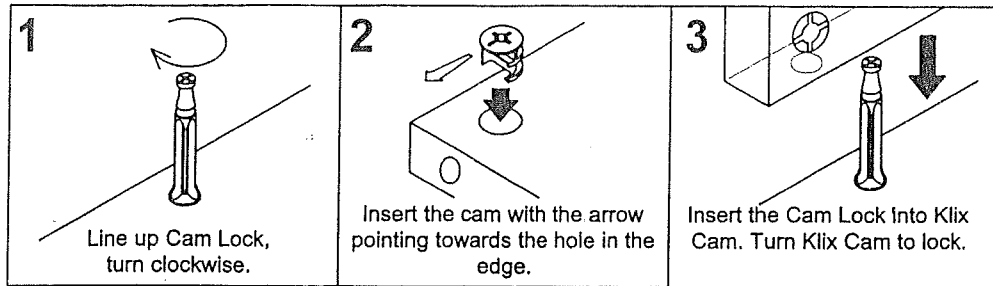Screw Adjustable Glide (E5/F5) into bottom of End Base (E) and Center Base (F).

(E5/F5)
(E/F)

Attach Center Base (F) to Modesty Panel (B) by using Cam Lock (E1/F1) and Klix Cam (E2/F2).Attach Modesty Panel (C) to Center Base (F) by using Cam Lock (E1/F1) and Klix Cam (E2/F2).Attach End Base (E) to Modesty Panel (C) by using Cam Lock (E1/F1) and Klix Cam (E2/F2).Attach Top Panel (A) & Top Panel (D) to Center Base (F) & End Base (E) & Modesty Panel (B/C) by using Cam Lock (E1/F1) and Klix Cam (E2/F2).
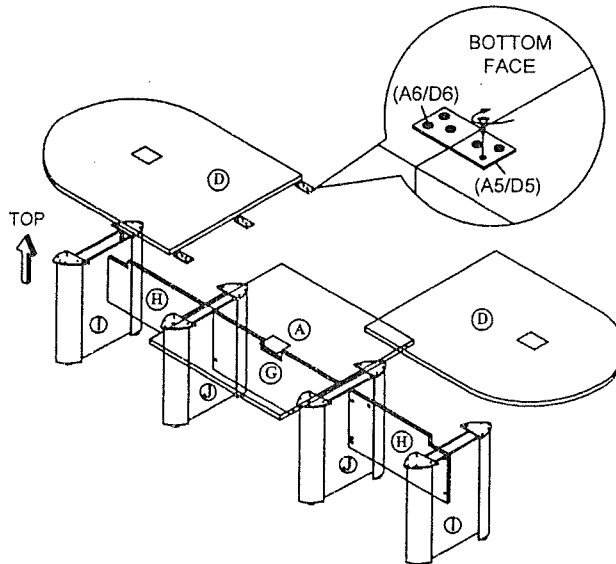

TOP

(A6/D6/E7/F7)
(A4/D4/E6/F6)

Attach the L-Bracket (A4/D4/E6/F6) from Top Panel (A/D) to Modesty Panel (B/C) and End Base (E) and Center base (F) as shown. Tighten Screws (A6/D6/E7/F7) securely.
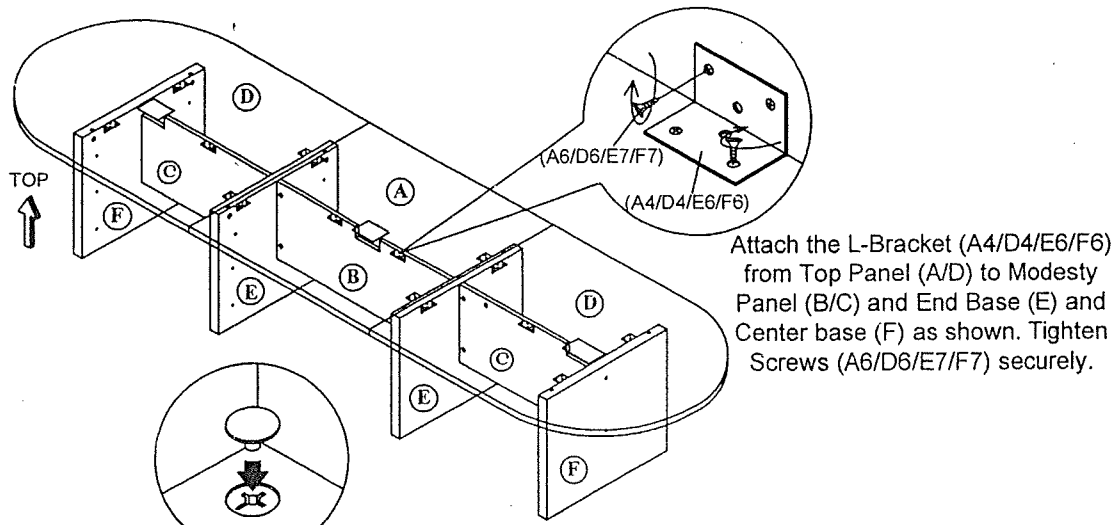
Attach Housing Cap (A3/D3/E3/E4/F3/F4) to all Klix Cam (A2/D2/E2/F2) by pushing neck thought center of cam.

KLIX CAM INSTRUCTIONS

1 Line up Cam Lock, turn clockwise.

2 Insert the cam with the arrow pointing towards the hole in the edge.

3 Insert the Cam Lock Into Klix Cam. Turn Klix Cam to lock.

Option 2

BOTTOM FACE
(A6/D6)
(A5/D5)

TOP

Attach the Flat-Bracket (A5/D5) to two Top Panel (D) and Top Panel (A) as shown. Tighten Screws (A6/D6) securely.

Attach Center Eleptical Base (J) to Modesty Panel (G) by using Cam Lock (J1/I1) and Klix Cam (J2/I2).Attach Modesty Panel (H) to Center Base (I) by using Cam Lock (J1/I1) and Klix Cam (J2/I2).Attach Eleptical Base (J) to Modesty Panel (H) by using Cam Lock (J1/I1) and Klix Cam (J2/I2).Attach Top Panel (A) & Top Panel (D) to Center Eleptical Base (I) & End Base (J) & Modesty Panel (G/H) by using Screw (J7/I8).

TOP

(A6/D6/E7/F7)
(A4/D4/E6/F6)
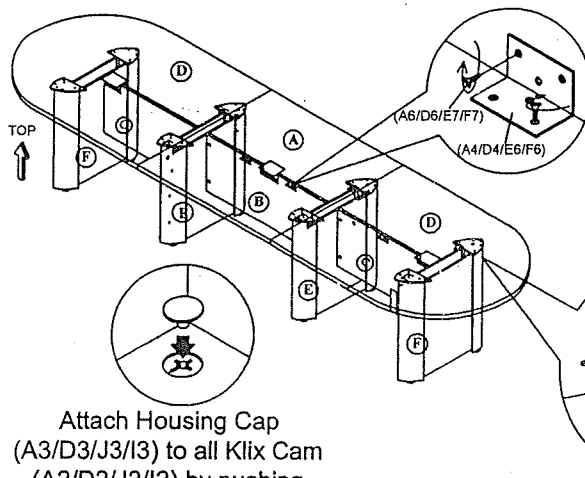
Attach the L-Bracket (A4/D4/J6/I5) from Top Panel (A/D) to Modesty Panel (G/H) and Eleptical Base (I) and Center Eleptical base (J) as shown. Tighten Screws (A6/D6/J7/I8) securely.

Attach Top Panel (A) & Top Panel (D) to Center Eleptical Base (I) & End Eleptical Base (J) & Modesty Panel (G/H) by using Screw (J7/I8).

(A/D)
(J/I) J7/I8

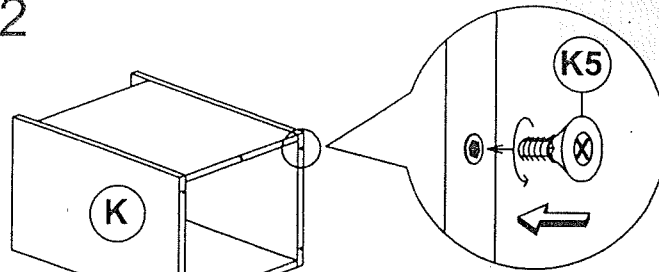Attach Housing Cap (A3/D3/J3/I3) to all Klix Cam (A2/D2/J2/I2) by pushing neck thought center of cam.

PERFORMANCE
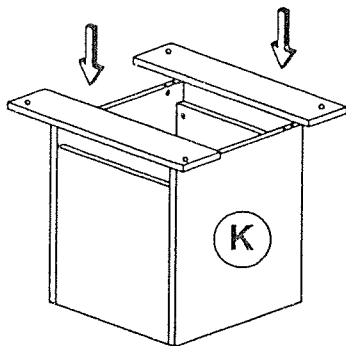*"When Quality and Performance Count"*

1
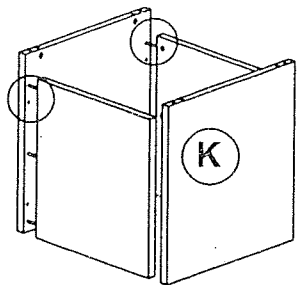
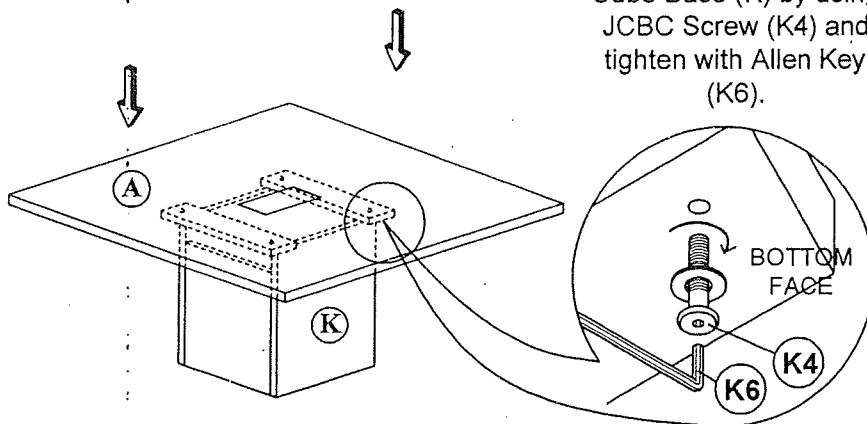Attach Cube Base (K) by using Cam Lock (K1) and Klix Cam (K2).

2

Screw Adjustable Glide (K5) into bottom of End Base (K).
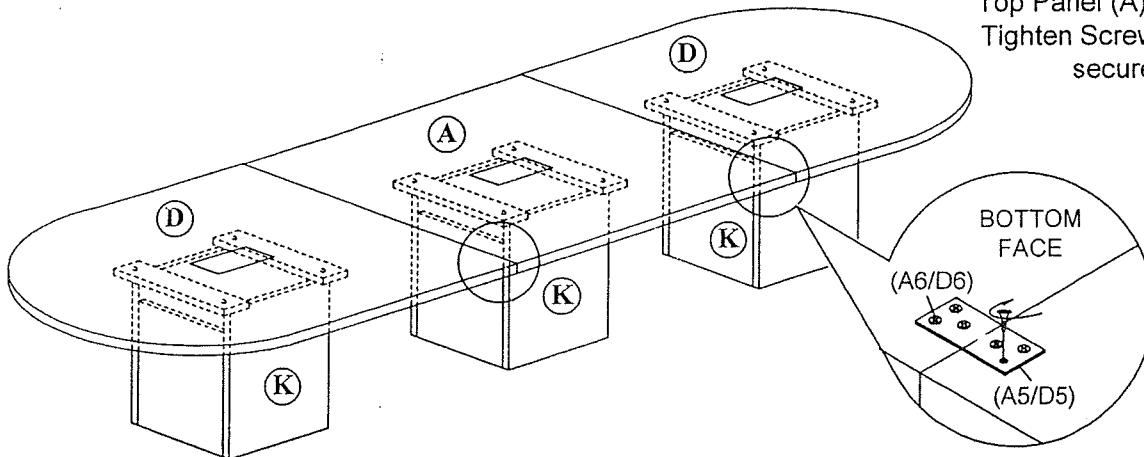
3

Attach Cube Base Support (K) by using Cam Lock (K1) and Klix Cam (K2).

4

Attach Top Panel (A) to Cube Base (K) by using JCBC Screw (K4) and tighten with Allen Key (K6).

BOTTOM FACE

5 <u>Option 3</u>

Attach the Flat-Bracket (A6/D6) to two Top Panel (D) and Top Panel (A) as shown. Tighten Screws (A5/D5) securely.

BOTTOM FACE

(A6/D6)

(A5/D5)